



Dart Aerospace Ltd.
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Canada

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D5101-041
Job Sheet 187592



Part No: D5101-041

Job Qty: 10 ea

Part Name: Crossbolt Spacer Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD IPP REV:B 15.12.10 AS PER DWG REV B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Machining-3		19-01-16
100	Bandsaw	10 pcs	1/11/19	1/11/19	0.00	0.53	Bandsaw1		19-01-16
110	CNC Vertical Machining	10 pcs	1/11/19	1/11/19	0.10	2.77	HAAS 5 Axis		19-01-18
120	QC	10 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Machining-3		19-01-18
130	QC	10 pcs	1/11/19	1/11/19	0.00	0.00	QC8 Machining-3		19-01-18
140	Small Fab	10 pcs	1/11/19	1/11/19	0.00	1.91	Small Fab-8		58 DAS
170	QC	10 pcs	1/11/19	1/11/19	0.00	0.00	QC5		JAN 21 2019 68
180	Packaging	10 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-2	1P-001	19-01-21 9-89
190	QC21-SA	10 Ea	1/11/19	1/11/19	0.00	0.00	QC21		DAS 21 JAN 21 2019 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB1.000X4.000	Delrin Bar	2 ft (.2 ea)	90-Start up Operation	5142712
MS21209F7-10 GA013	Heli-Coil, Locking	40 Ea (4 ea)	140-Small Fab	5097455

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB1.000X4.000	2	8	0
140-Small Fab	MS21209F7-10	40	153	0



Container No: S145324



Part: D5101-041

Job No: 187592

Serial No/Batch: S145324

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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ifications

I not be found.

Plex 12/10/18 10:21 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					